High-Flow Stainless Tubes



- All stainless construction for high strength and durability.
- Cut to exact lengths at no charge.
- We stock over 150 sizes of thin wall stainless tube. (See adjacent page)
- We build stepped tube assemblies and custom threaded tubes to your print.



Catalog	Thread	Tube	Tube	Thread Length		Overall Length				
Catalog Number	Size	O.D.	I.D.	Н	Α	12"	 18"	24"	36"	
HF072T- JHF072T-	5-44 10-32	.072	.060	.125 .156	.140 .203	•	•	•	•	
HF093T- JHF093T-	5-44 10-32	.090	.076	.125 .156	.140 .203	•	•	• •	•	S T
HF125T- JHF125T-	10-32 ½-28	.125	.109	.156 .203	.203 .255	•	•	• •	•	0 C
HF187T- JHF187T-	1/4-28 5/16-24	.187	.167	.203 .235	.255 .290	•	•	• •	•	K
HF250T- JHF250T-	⁵ / ₁₆ -24 ³ / ₈ -24	.250	.230	.235 .296	.290 .359	•	•	• •	•	1
HF312T- JHF312T-	3/8-24 7/16-20	.312	.288	.296 .359	.359 .437	•	•	• •	•	T E
HF375T- JHF375T-	⁷ / ₁₆ -20 ¹ / ₂ -20	.365	.340	.359 .421	.437 .500	•	•	• •	•	M
HF437T-	1/2-20	.427	.397	.421	.500	•	•	•	•	

To order, specify Catalog Number and Overall Length. Example: HF250T-18

Pipe Plug Style High-Flow Tubes

Coolant flows through flush seal pipe plug and high flow stainless tube.



- All stainless steel construction provides high strength and reliable performance.
- Stainless flush-seal pipe plug standard. Other sizes and materials are available.

Pipe Size	Tube	Tube	Overall Length "L"					
(NPT)	0.D.	I.D.	12"	24"	36"	48"		
	.072	.060	•	•	•	•		
1/	.090	.076	•	•	•	•		
716	.125	.109	•	•	•	•		
	.187	.167	•	•	•	•	S	
1/8	.187	.167	•	•	•	•	Ó	
	.250	.230	•	•	•	•	C	
17.	.250	.230	•	•	•	•	K	
74	.312	.288	•	•	•	•	1	
37	.365	.340	•	•	•	•	T E	
98	.427	.397	•	•	•	•	M	
1/2	.365	.340	•	•	•	•		
	.427	.397	•	•	•	•		
3/4	.427	.397	•	•	•	•		
	Size (NPT) 1/16 1/8 1/4 3/8 1/2 3/4	Size Tube (NPT) 0.D. 1/16 .090 .125 .187 1/8 .250 .250 1/4 .305 .427 1/2 .365 .427 3/4 .427	Size (NPT) Tube (N	Size Tube Tube (NPT) O.D. I.D. 12"	Size Tube Tube (NPT) O.D. I.D. 12" 24"	Size Tube Tube (NPT) O.D. I.D. 12" 24" 36"	Size Tube Tube (NPT) 0.D. 1.D. 12" 24" 36" 48"	

To order, specify Catalog Number and Overall Length. Example: PT14-24

Standard Brass Tubes

- Tubes 18" and longer have both ends threaded.
- Half-hard temper for reliable performance.
- Also available in Stainless Steel.
- Bulk tube available.

Catalog	Thread Size	Thread Length	Tube O.D.	Tube	— Overall Length "L" —				
Number				I.D.	12"	18"	24"	36"	
125T-	5-44	3/16	.125	.061	•	•	•	•	S
187T-	10-32	3/16	.187	.123	•	•	•	•	T 0
250T-	1/4-28	1/4	.250	.170	•	•	•	•	Č
312T-	5/16-24	5/16	.312	.210	•	•	•	•	Ř
375T-	3/8-24	3/8	.375	.273	•	•	•	•	Ţ
437T-	7/16-20	7/16	.437	.307	•	•	•	•	ļ.
625T-	5∕8 -18	5/8	.625	.495	•	•	•	•	M

To order, specify Catalog Number and Overall Length. Example: 250T-18

Water channels that closely fit part geometry cool more effectively.

We can manufacture cooling tubes that conform to part geometry from our extensive stock of high flow stainless tubing.



- High Flow Tube sizes to the right, as well as all sizes below are available for any custom tube.
- All stainless steel construction. Installation options include straight threads, tapered threads, o-rings, or any other configuration your design may require.
- Email or fax your requirements to us for a prompt quote. Small quantities and tight deliveries are our speciality.

Part Number	0.D.	I.D.
HF093T-	.090	.076
HF125T-	.125	.109
HF187T-	.187	.167
HF250T-	.250	.230
HF312T-	.312	.288
HF375T-	.365	.340
HF437T-	.427	.397

Standard Gage Sizes

Gage Size	0.D.	I.D.	Gage Size	0.D.	I.D.	Gage Size	0.D.	I.D.	Gage Size	0.D.	I.D.
3RW	.259	.219	10RW	.134	.106	17RW	.058	.042	24RW	.022	.012
3TW	.259	.229	10TW	.134	.114	17TW	.058	.042	24TW	.022	.012
3XT	.259	.239	10XT	.134	.114	17 TVV	.058	.050	24XX	.022	.014
4RW	.238	.198	11RW	.120	.094	18RW	.050	.033	25RW	.022	.010
4TW	.238	.208	11TW	.120	.100	18TW	.050	.038	25TW	.020	.010
4XT	.238	.218	11X	.120	.106	18XT	.050	.030	25XX	.020	.012
5RW	.219	.189	12RW	.120	.085	19RW	.030	.042	25/X 26RW	.020	.010
5TW	.219	.109	12TW	.109	.003	19TW	.042	.027	26TW	.018	.010
5XT	.219	.205	12TVV	.109	.091	191W	.042	.032	26XV	.018	.012
6RW	.219	.203	13RW	.095	.093	20RW	.0355	.0235	27RW	.016	.0133
					.071	20TW	.0355				
6TW	.203	.183	13TW	.095				.0255	27TW	.016	.010
6X 7RW	.203 .180	.189	13X	.095	.085	20XT 21RW	.0355	.0275 .020	27XV 28RW	.016	.0115
		.150	14RW	.083	.063	21TW				.014	.007
7TW	.180	.160	14TW	.083	.067		.032	.023	28TW	.014	
7X	.180	.166	14XT	.083	.072	21XT	.032	.025	28XV	.014	.0105
8RW	.165	.135	15RW	.072	.054	22RW	.028	.016	29RW	.013	.007
WT8	.165	.145	15TW	.072	.060	22TW	.028	.020	30RW	.012	.006
8XX	.165	.150	15XTS	.072	.063	22XTS	.028	.021	31RW	.010	.005
9RW	.148	.118	16RW	.065	.047	23RW	.025	.013	32RW	.009	.004
9TW	.148	.128	16TW	.065	.053	23TW	.025	.017	33RW	.008	.004
9XX	.148	.135	16XT	.065	.055	23XX	.025	.020	34RW	.007	.003

- Type 304 Stainless Steel Tubing.
- Full hard, T.I.G. Welded and drawn.
- Made in USA

