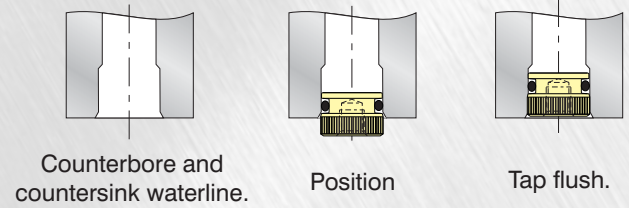
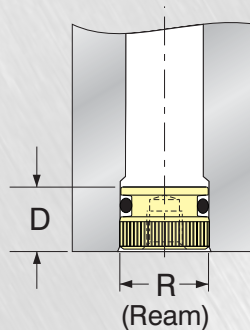


Tap-In O-Ring Plugs

**NO THREADS,
NO LEAKS**

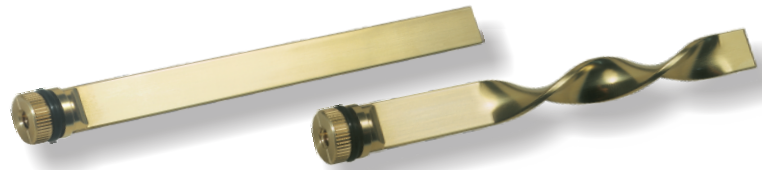
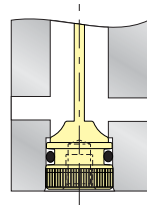
- Eliminate expansion stresses of taper plugs.
- NO BACKUP required.
- Easy machining and installation - just tap in.
- Positive O-Ring seal to 200 PSI
- Viton Seal allows temps to 400° F.

Removal Thread



Catalog Number	Nominal Pipe Size	C'bore Dia. (±.002) R	C'bore Depth (Min.) D	Removal Thread Size	Stock Item
TIP281	1/16	.281	.312	6-32	•
TIP375	1/8	.375	.312	10-32	•
TIP500	1/4	.500	.375	1/4-20	•
TIP625	3/8	.625	.437	5/16-18	•
TIP750	1/2	.750	.500	3/8-16	•

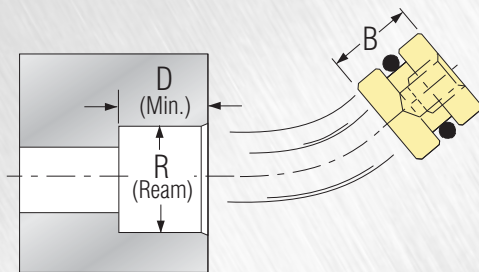
Tap-In Blade Baffles also available.



Push-In O-Ring Plugs

- O-Ring Plugs are used when backed up by other mold inserts, holder block, etc.
- Available in Brass or Stainless Steel.
- Standard Buna O-ring provides seal to 210° F
Viton O-rings and quad rings available.

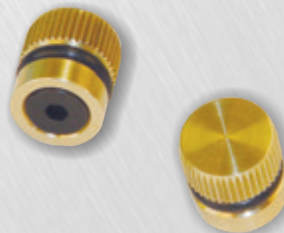
Removal Thread



Brass Catalog Number	Stainless Catalog Number	Ream Size R (+.005)	B (+.000) (-.005)	Min. Depth D	Removal Thread Size	Brass	Stainless
OR-281	OR-281SS	.281	1/4	.250	6-32	•	•
OR-375	OR-375SS	.375	5/16	.312	10-32	•	•
OR-500	OR-500SS	.500	5/16	.312	10-32	•	•
OR-625	OR-625SS	.625	7/16	.437	1/4-20	•	•
OR-750	OR-750SS	.750	1/2	.500	1/4-20	•	•
OR-1000	OR-1000SS	1.000	5/8	.625	3/8-16	•	•
OR-1187	OR-1187SS	1.187	5/8	.625	3/8-16	•	•

Threadless Diverting Plugs

- Withstand pressures to 72 psi.
- Buna O-ring will seal rough or corroded holes.
- Available in sizes to fit standard or oversize cooling channels



Catalog Number	Drill Size	Nominal Pipe Size	Hex Size	Overall Length	Stock Item
BTP-10	11/32	1/8	5/64	.50	•
BTP-10-OS	23/64	1/8	5/64	.50	•
BTP-20	7/16	1/4	1/8	.56	•
BTP-20-OS	29/64	1/4	1/8	.56	•
BTP-40	9/16	3/8	1/8	.62	•
BTP-40-OS	37/64	3/8	1/8	.62	•
BTP-60	11/16	1/2	1/8	.62	•
BTP-60-OS	45/64	1/2	1/8	.62	•